



# CWT S4 STEALTH TOUCH

Digitizer Replacement

#### TOOLS NEEDED FOR DIGITIZER REPLACEMENT

Tools needed to complete the CWT Stealth Digitizer replacement

- 7mm Nut Driver
- 5.5mm Nut Driver
- T10 Torx bit



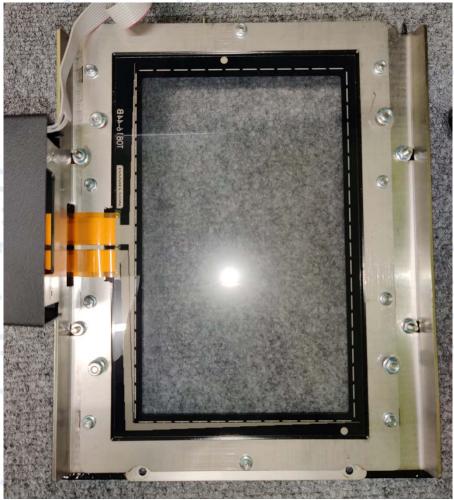
With the S4 Touch cassette removed from the meter we will replace the digitizer.

1. Loosen the four 4mm flanged nuts with the 7mm nut driver that secure the LED Screen in place.



2. Slid the LED screen up & then lift up to remove from cassette.



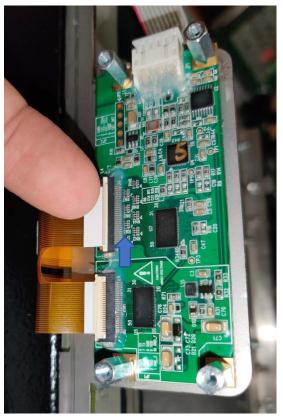


3. Remover the four T10 screws from the digitizer controller board cover



4. Unplug the two ribbon cables by lifting up the white tabs & then gently slide out.









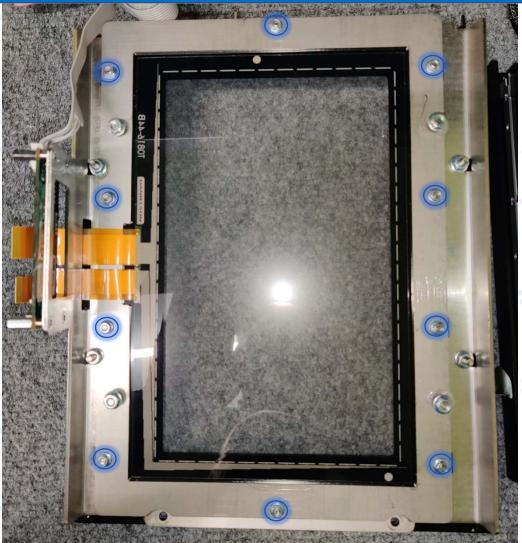
5. Remove the ten 3mm flanged nuts with the 5.5mm nut drive

Note the location of the ribbon cable routing.

Over the back plate and through the hole. If it is installed under the back plate it will crush the ribbon cable and will not operate or be able to be repaired

Disassemble





6. Pull the ribbon cable through gently. This cable tears easily.





7. Lift digitizer back plate off.

Make sure not to loose the white spacers

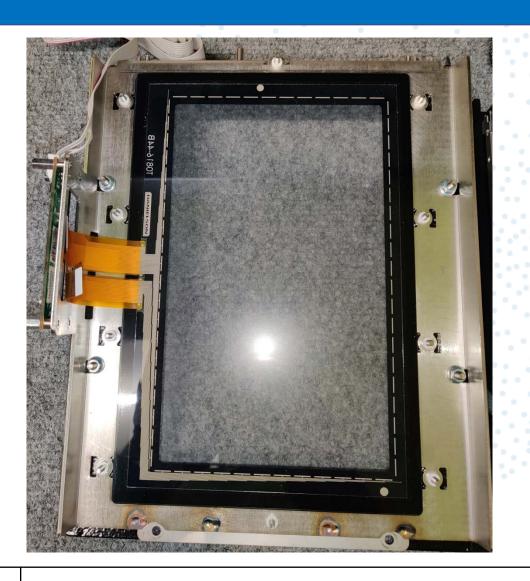




8. Push digitizer up from the back to remove from the frame.



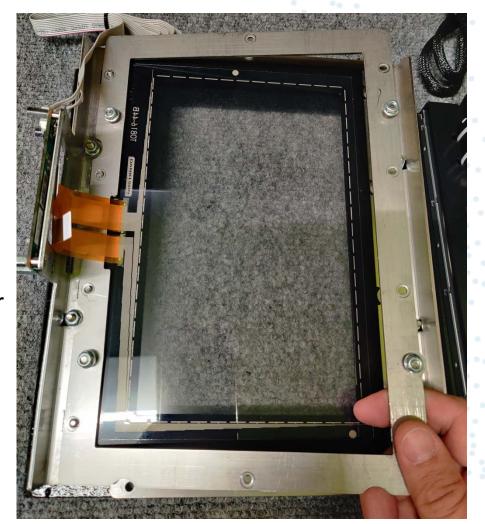
9. Place digitizer back on frame on top of the foam gasket.

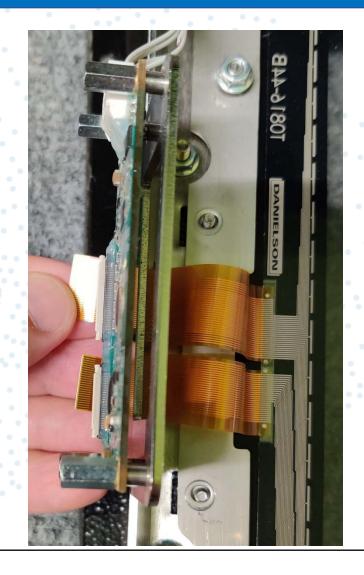


10. Place digitizer digitizer back plate on top of the digitizer.

Make sure the ribbon cable is on top of the back plate.

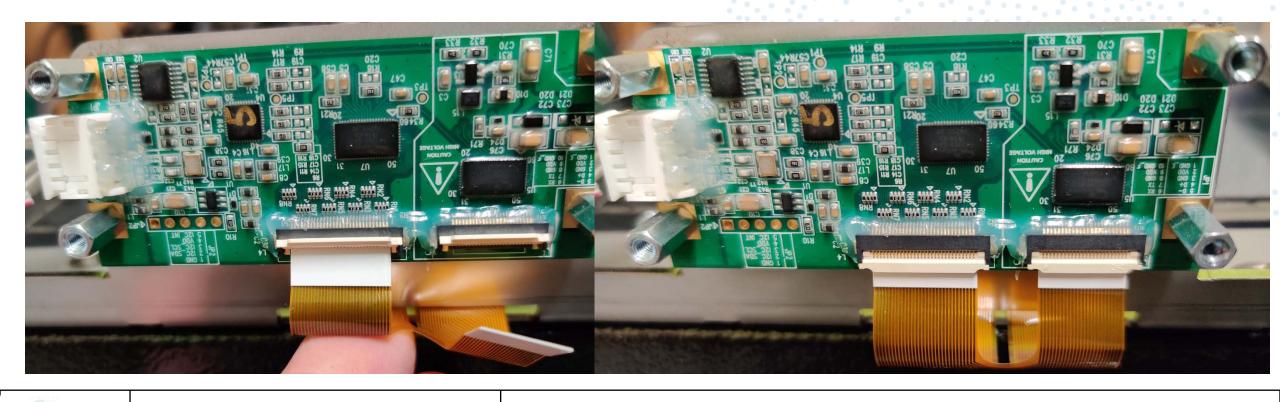
11. Route the ribbon cable through the hole in the frame to under the digitizer controller board





12. Gently insert the ribbon cables into the two connectors on the controller board

Once inserted close the top on the connectors gently

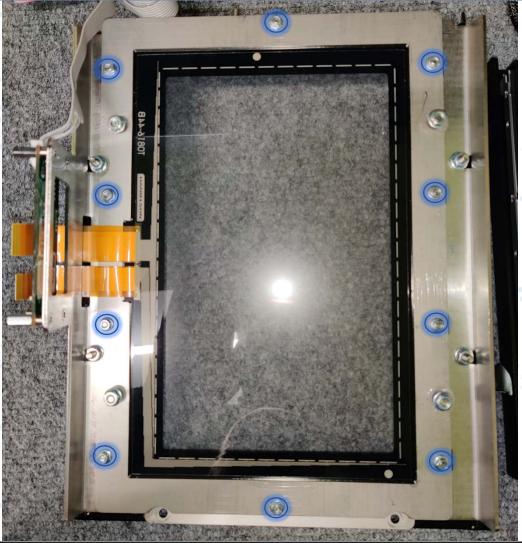


13. Install the ten 3mm flanged nuts with the 5.5mm nut drive

Note the location of the ribbon cable routing.

Over the back plate and through the hole. If it is installed under the back plate it will crush the ribbon cable and will not operate or be able to be repaired







14. Slide the LED screen down & then tighten the four 4mm flanged nuts with the 7mm nut driver





15. Install the four T10 screws into the digitizer controller board cove.

Test on known working mother board & then reinstall touch cassette back on to door for operation

